



-ASSEMBLY PROCEDURE-

Congratulations for purchasing a CycloPal! To ensure a proper and quick assembly, we recommend that you carefully follow the assembly steps that follow:

1. First you'll need a ratchet and a long $\frac{3}{4}$ " socket.
2. Set the floats on the ground, in parallel, with a distance of about 60" between both centers. **CAUTION:** The drain plugs on the back of the floats must be inwards.



3. Here is how to properly identify the 3 aluminum blue bars to then know where to install them. **IMPORTANT:** The bars are oval like an egg so they are shaped on one side. The shaped side must be towards the front of the boat.
 - a. The central bar is the longest.
 - b. The front bar has 5 holes.
 - c. The rear bar has 4 holes.



4. Once the bars are well identified, install the center bar first, shaped side towards the front of the boat, taking care to use two washers thick before installing each $\frac{3}{4}$ " nut. Once the nuts are well propped, tight nuts between $\frac{1}{4}$ and $\frac{1}{2}$ turn.



5. Then install the front and rear bars the same way that the center bar in step 4.



6. You can now install the center console by inserting the aluminum * C * shaped under the console, on the central bar, and then let down the front of the console to insert the retaining pin through the center hole in the front bar. You now need to lock the retaining pin with an " R clip ".



7. Install the rudder assembly on the rear bar by inserting the 2 pins into the holes in the rear bar and lock it with 2 " R clips ".



8. Once the console and the rudder are in place, you can now connect the control on the console with the rudder using the long steering rod. Use 2 " R clips " to attach the steering rod. **IMPORTANT:** The curve in the steering rod is used to circumvent the left bike's paddles wheel.



9. Make sure the rudder works well when you turn the steering arm.

10. Install each bike on the center bar the same way you did with the console in Step 6. **IMPORTANT:** The bikes are identical but the stickers * Cyclopal * are only one side... that determines the left and right.



11. Now install the seats on the bike in the tracks.



12. Finally, install the soft top (optional): screw on the plastic bracket on the floats. **IMPORTANT:** the little black plastic hinge on the stems of the roof must be forward.

